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REPORT NO.

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- b. Lathe department equipped with three lathes, one vertical boring and turning machine, one milling machine, eight small turret screw machines, one small boring machine and six American welding sets. The electric shop and the armature winding department were housed in the same hall. The castings for the socket joints required for the large water pipe line from Tiflis to Rustavi were turned in this shop. Sewerage parts were also manufactured there.
- c. Foundry equipped with two cupola furnaces, operating alternately, and sand molding equipment. Socket joints for the water pipe line were cast in this department, which was not very efficient.
- d. Welding department equipped with fifteen American welding sets. Work was done there only in bad weather, the assembly of structural parts being performed outdoors in good weather.
- e. Forge equipped with two air hammers, two punching machines, two shears, six forges and one traveling crane. A monthly average of 120 tons of structural parts were assembled in the welding department and forge.
- f. Several assembly halls 180 x 25 meters each. Up to 600 PWs and 100 forced laborers worked in these halls.
- g. Pattern shop, equipped with three band saws, four planing and two milling machines, for the manufacture of casting patterns and furniture.

8. Work force: 600 PWs and 200 Soviets working in one shift.

- 25X1 * [] Comment: The location of the subsidiary plants, used for building up the large metallurgical works in Rustavi, and the designation RMZ for one of these subsidiary plants, were previously reported. The STS Plant was previously designated "Santechstroi".
- 25X1 ** [] Comment: The size and layout of these subsidiary plants were reported for the first time. Since these subsidiary plants are of great importance with regard to the size of the industrial "Kombinat" and the speed of its construction, [] although seemingly exaggerated, are believed credible.

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Annex: Layout Sketch of the STS Plant in the Rustavi Industrial Region with Legend

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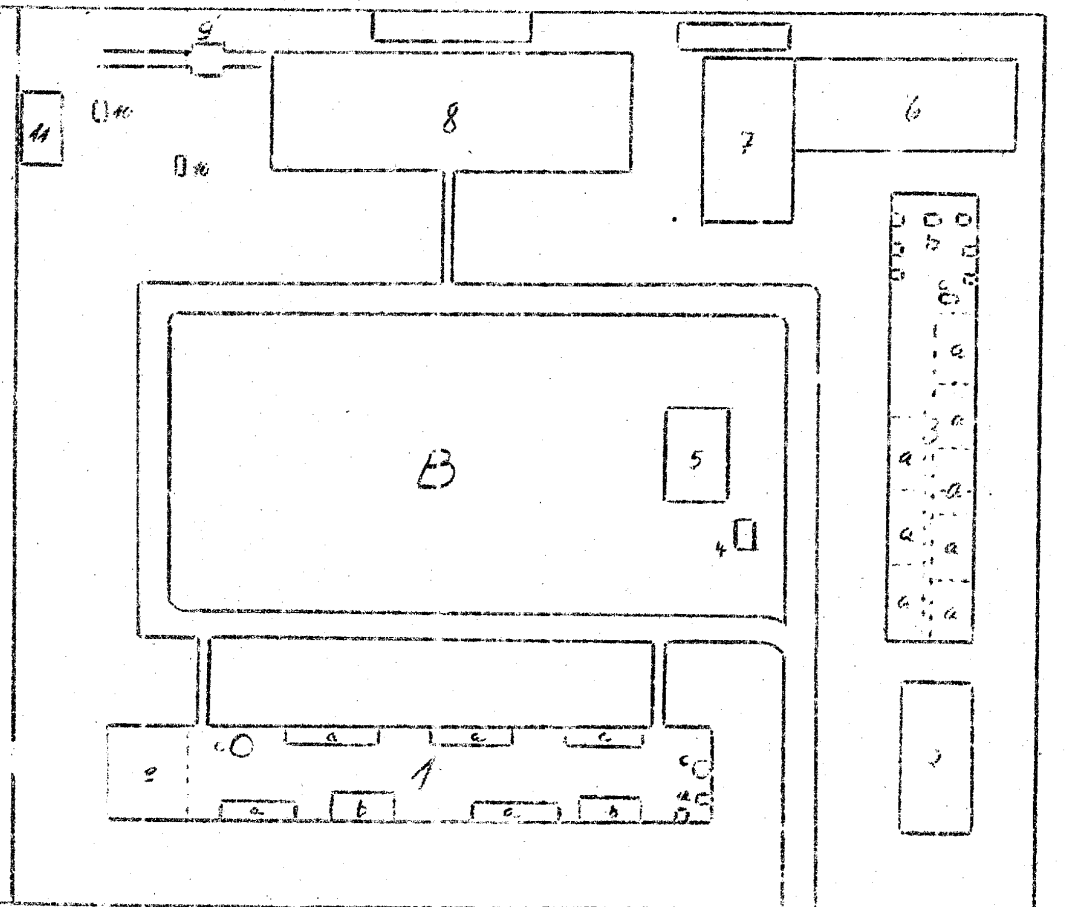
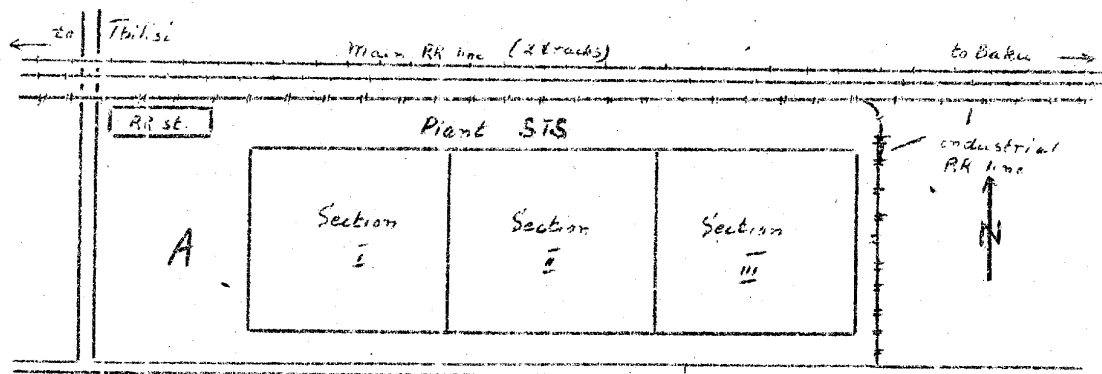
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Annex

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Layout sketch of Subsidiary Plant in the Rustavi Industrial Area

Legend See next page



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Legend to Annex

Legend.

- A. Sections 1 to 3 of the Mechanical Department of the STS Plant.
- B. Layout of Department No 1, the water main assembly shop.
 - 1. Lathe department, 100 x 15 meters, equipped with five lathes (a), two milling machines (b), two boring machines (c), two grindstones (d), tool hatch and spare parts room. (e).
 - 2. Administration building, 25 x 10 meters.
 - 3. Welding shop, 75 x 15 meters with eight stalls (a) and a section with seven electrical welding sets (b) and one gas welding apparatus.
 - 4. Saw.
 - 5. Storage shed, 15 x 10 meters.
 - 6. Warehouse, 35 x 12 meters.
 - 7. Carpenter shop, 28 x 15 meters, with one bandsaw, a planing machine, a milling machine and a boring machine.
 - 8. Forge with one annealing furnace, one steam hammer, two spring hammers, six forges and six anvils, a boring machine and a grindstone.
 - 9. Annealing furnace.
 - 10. Two motor driven winches.
 - 11. Charging tower, 15 x 10 x 20 meters.

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